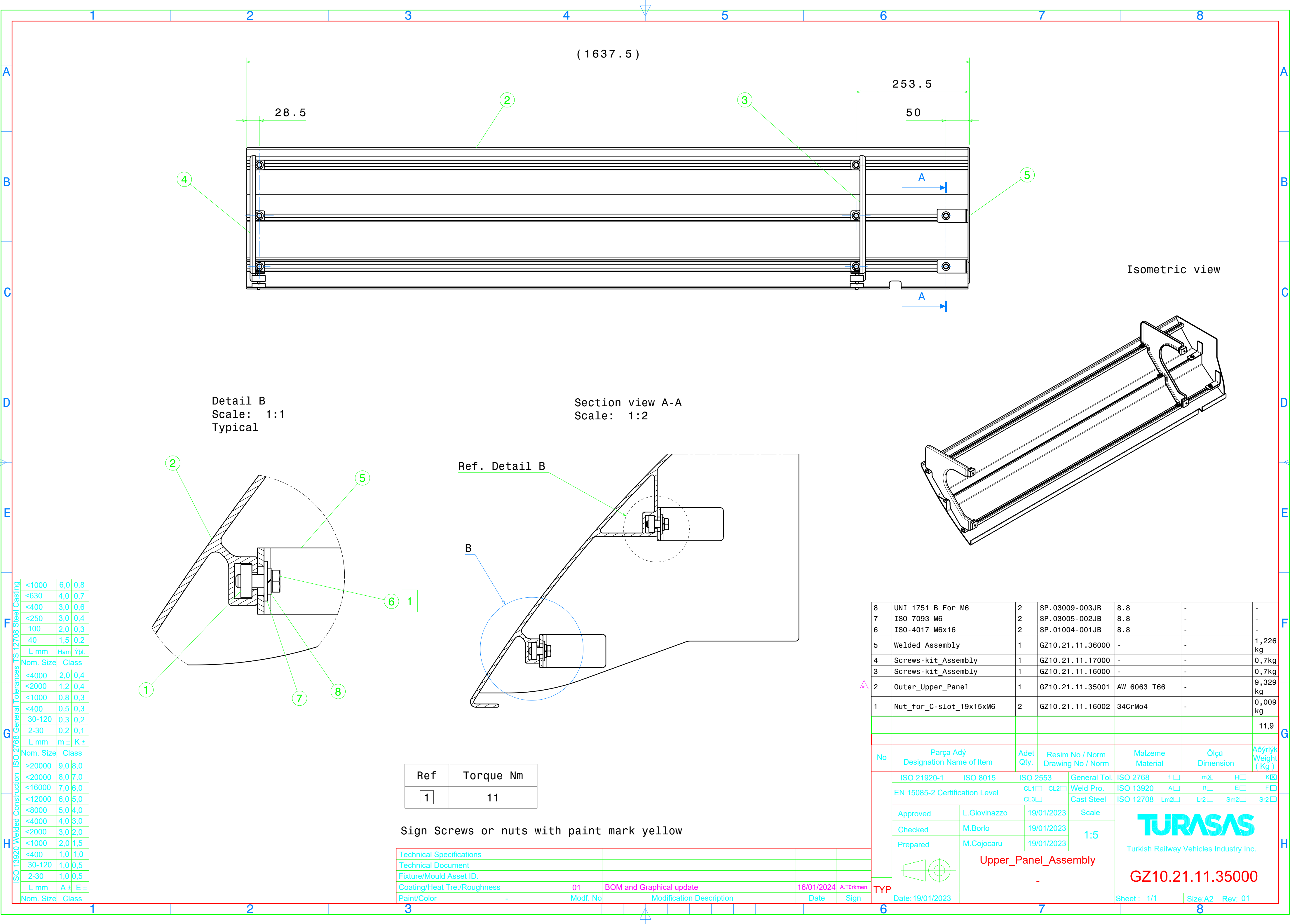


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ISO 13920 Welded Construction			
<1000	6,0	0,8	
<630	4,0	0,7	
<400	3,0	0,6	
<250	3,0	0,4	
100	2,0	0,3	
40	1,5	0,2	
L mm	Ham	Ypl.	
Nom. Size	Class		
<4000	2,0	0,4	
<2000	1,2	0,4	
<1000	0,8	0,3	
<400	0,5	0,3	
30-120	0,3	0,2	
2-30	0,2	0,1	
L mm	m ±	K ±	
Nom. Size	Class		
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	
<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		

Ref	Torque Nm
1	11

Sign Screws or nuts with paint mark yellow

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	BOM and Graphical update	16/01/2024	A.Türkmen
Paint/Color	-	Mod. No	Modification Description	Date	Sign

8	UNI 1751 B For M6	2	SP.03009-003JB	8.8	-	-
7	ISO 7093 M6	2	SP.03005-002JB	8.8	-	-
6	ISO-4017 M6x16	2	SP.01004-001JB	8.8	-	-
5	Welded_Assembly	1	GZ10.21.11.36000	-	-	1,226 kg
4	Screws-kit_Assembly	1	GZ10.21.11.17000	-	-	0,7kg
3	Screws-kit_Assembly	1	GZ10.21.11.16000	-	-	0,7kg
2	Outer_Upper_Panel	1	GZ10.21.11.35001	AW 6063 T66	-	9,329 kg
1	Nut_for_C-slot_19x15xM6	2	GZ10.21.11.16002	34CrMo4	-	0,009 kg
						11,9

No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aöyriyk Weight ( Kg )
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mX <input type="checkbox"/> H <input type="checkbox"/> K <input type="checkbox"/>
	EN 15085-2 Certification Level			CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	19/01/2023	Scale	<div><p>Turkish Railway Vehicles Industry Inc.</p><p>GZ10.21.11.35000</p></div>	
	Checked	M.Borlo	19/01/2023	1:5		
	Prepared	M.Cojocar	19/01/2023			
			Upper_Panel_Assembly			
		-				
Date: 19/01/2023				Sheet : 1/1	Size:A2	Rev: 01